

Xtreme Products Inc.
Honda 700 2&4 Seat Models
2014 Models
Kit No. XTH700
3 Inch Lift

Read these instructions carefully. Xtreme recommends, a professional mechanic perform the installation. Care should be taken to follow all standard safety procedures.

A thorough inspection of the suspension should be made prior to performing the installation. Any worn, bent or broken parts should be replaced. After installation another inspection should be made, checking for loose components or missing hardware. Inspect, again after eight hours of operation.

To begin, check to make sure all components and necessary tools are on hand.

Components:

- The kit consists of three bags containing Hardware and Brackets.
- Bag #1 for the Left Front plus one urethane coil spring spacer
- Bag #2 for the Right Front plus one urethane coil spring spacer
- Bag #3 for the Rear

Front Disassembly / Installation Procedure

1.) Begin by loosening the lug nuts on both front tires. Raise the unit, using a suitable lifting device or procedure, until the front tires are off the ground. If using a floor jack with stands, chock the rear wheels to prevent the unit from rolling. If using jack stands, make sure the stands are placed under the frame and not the body. Make sure the unit is **stable and secure**.

2.) Remove the tires / wheels.

NOTE: *Now is a good time to check the threads on the lug studs. Check for rust, pulled threads or other deterioration that could cause a stud/thread failure.*

3.) Remove contents from Bag #1. Start with the front on the drivers (left as you sit on the bike) side. Remove the wheel and the top bolt holding the shock to the frame, remove the bottom bolt and remove the shock.

4.) Install the -01 bracket as shown in the Fig. 1. Be sure to place the bracket as shown using a 10x55mm bolt. Place the sleeve on the bolt as shown. Now take a 11/32 drill bit, or you can use a 3/8, and drill a hole in the control arm using the -01 bracket as a guide. Be sure you are not hitting anything on the bottom side of the control arm. If you have it in correctly you should not incur any problems. Install the 5/16x3/4 bolt and using the nyloc tighten the nut until the bracket is not moving.



Fig. 1

5.) Now proceed to the Right Hand side. Repeat the steps you made on the Left side.

NOTE: Do Not re-install the shocks at this time.

6.) Using a spring compressor you will install the Urethane spacers at this time. Notice Fig. 2 as the shock with the new retainer should look similar to what is in the picture. The retainer is a ring with three ears on it in the #1 and #2 bag. Turning the ears down onto the spacer, to keep it from moving around, install the retainer as shown in Fig. 2.



Fig. 2

7.) Now that you have the Spacers installed you can re-install the front shocks. Make sure everything is tight and with the wheels installed set it on the ground and proceed to the rear.

Rear Disassembly / Installation Procedure

Begin by raising the unit, using a suitable lifting device or procedure, until the rear of the bike is off the ground. If using a floor jack with stands, chock the front wheels to prevent the unit from rolling. If using jack stands, make sure the stands are placed under the frame and not the body. Make sure it is **stable and secure**, place jack under rear axle, you will need to be able to raise and lower the rear axle without the rest of the bike moving.

8.) We will start at the Right Rear corner since this will match Fig. 3. Refer to Fig. 3 for assembly for Left Rear. It is not necessary for the wheels to be removed for the rear brackets but you may find it easier with the wheels removed. Take the top shock bolt out and loosen the lower bolt. Pull the shock outward and push down on the suspension. If the suspension does not drop, you will have to take one side of the sway bar loose and/or loosen the bolts attaching the control arms to the knuckle.



Fig. 3

9.) Assemble the brackets as shown in Fig. 3 and using the 10x55mm bolts. Tighten the brackets until the shock will stay in a position that keeps the top two bolts in a straight line with the bottom bolt. Using a 3/8 drill bit drill thru the factory bracket using the Xtreme bracket as a guide. Once thru the back side insert the drill bit thru to the other side and again using the Xtreme bracket as a guide drill thru the other side. You can now install the 3/8x2 3/4 bolt thru these holes and snug all bolts.

10.) Proceed the other side and repeat the steps. You will find that the muffler is a hindrance when drilling the holes, but, it can be done.

NOTE: If you are installing this on a 4 seat model you will need to remove the bottom section of the rear roll cage. Ten bolts removed and it will drop right off making it a lot easier to get a drill in position.

11.) Once all parts are installed double check that everything is installed correctly and all bolts are tight. You can now drive the unit. Recheck after 6 hrs of operation.

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- Normal wear and tear (bushings, tie-rod ends, axles, bearings, etc.). Scratches or defects in product finishes (powder coating, plating, etc.),
- Damage to or resulting from racing, competitions, contests, jumping or activity causing the suspension to limit-out.
- Accidents, impact by rocks, trees, obstacles or other aspects of the environment.
- Theft, vandalism or other intentional damage.

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Important Product Use and Safety Information / Warnings

As a general rule, the taller a unit is, the easier it will roll over. Offset, as much as possible, what is lost in rollover resistance by increasing tire track width: In other words, go "wide" as you go "tall". Always use as wide a tire and wheel combination as feasible to enhance vehicle stability. We strongly recommend, because of rollover possibility, you should avoid situations where a side rollover may occur.

Generally, braking performance and capabilities are decreased when significantly larger / heavier tires and wheels are used (take this into consideration while driving).

Also, using tires that are taller or shorter than factory height will cause an erroneous speedometer reading.

Do not add, alter or fabricate any factory or aftermarket parts to increase vehicle height over the intended height of the Xtreme Products product purchased. Mixing or adding different component brands are not recommended.