

# **XTREME PRODUCTS**

## **Honda Pioneer 1000**

### **XTH701**

### **2 Inch Lift**

**Read these instructions carefully. Xtreme recommends, a professional mechanic perform the installation. Care should be taken to follow all standard safety procedures.**

A thorough inspection of the suspension should be made prior to performing the installation. Any worn, bent or broken parts should be replaced. After installation another inspection should be made, checking for loose components or missing hardware. Inspect, again after eight hours of operation.

To begin, check to make sure all components and necessary tools are on hand.

#### **Components:**

The kit consists of two bags containing Hardware and Brackets.

- (1) Hardware bag for the Front plus (2) 5600-01 brackets and (2) 5600-02 brackets
- (2) Hardware bags for the Rear plus (2) 5600-03 brackets and (2) 5600-04 brackets

#### **Disassembly / Installation Procedure**

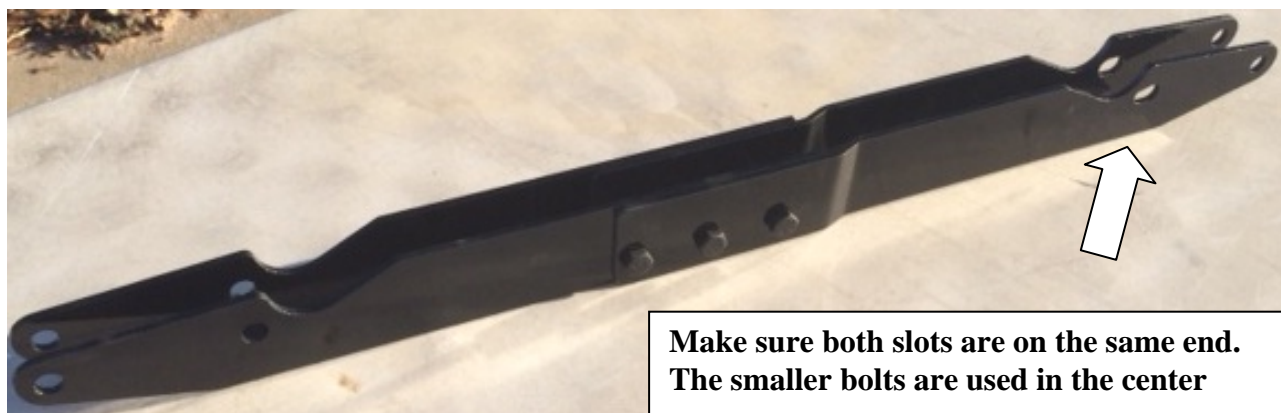
1.) Begin by loosening the lug nuts on both front tires. Raise the unit, using a suitable lifting device or procedure, until the front tires are off the ground. If using a floor jack with stands, chock the rear wheels to prevent the unit from rolling. If using jack stands, make sure the stands are placed under the frame and not the body. Make sure the unit is **stable and secure**.

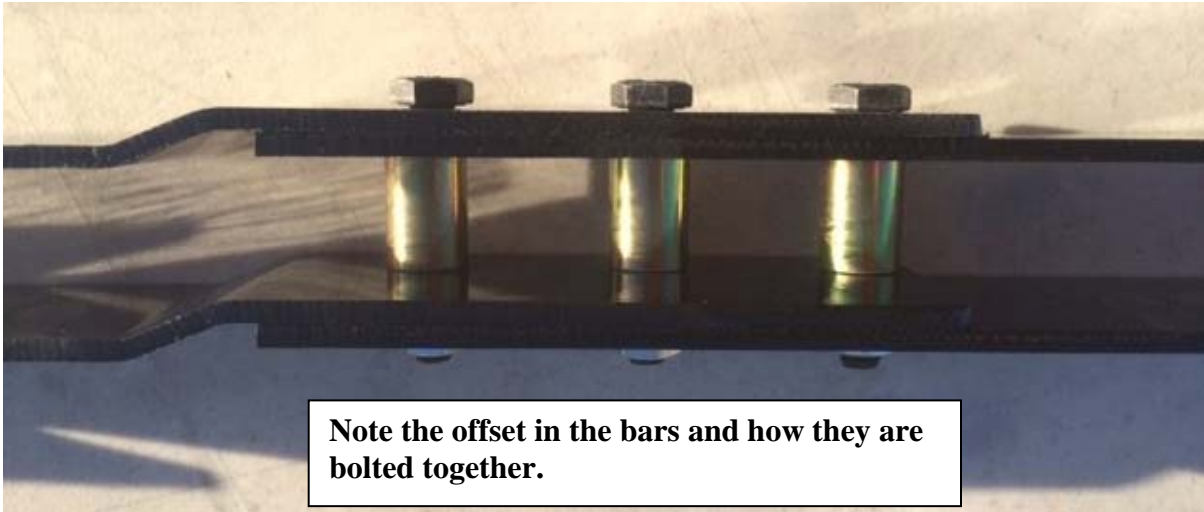
2.) Remove the tires / wheels.

**NOTE:** Now is a good time to check the threads on the lug studs. Check for rust, pulled threads or other deterioration that could cause a stud/thread failure.

3.) Start with the front, on the passengers (right as you sit on the bike) side, remove the wheel and the top bolt holding the shock to the frame, loosen bottom bolt allowing you to pull the shock out and away from the upper mount. Repeat these steps on other side.

4.) Loosely bolt the front bars together using the smaller of the supplied bolts, nuts and spacers. Make sure the 2 bars with the slots are on the same end. The pictures show how the bars need to be assembled.





**Installing the bars is much easier with two people.**

5.) Bolt the brackets to the frame using the shorter 2 of the supplied bolts, with a spacer inside the factory shock mount. **The clearance notches in the bars go to the top.** The front bar fits on the outside front of the factory shock mount. The rear bar fits on the inside rear of the shock mount. Tighten the center bolts before attaching the shocks. Attach the shocks to the bars at the new mounting point. Tighten all hardware



## REAR Disassembly / Reassembly

6.) Lift the rear of the bike and place jack stands to support the weight and stabilize the bike. Remove the wheels.

7.) Disconnect the sway bar links from both lower control arms, saving the nuts for re-use.

8.) Remove the lower shock attachment bolt. On the passenger side, using the (2) 04 brackets, attach the sway bar in the top smaller hole of one end of the bracket. Swing the bracket down into its location and install one of the larger bolts at the factory shock mounting hole. This bracket fits on the outside rear of the mount. Install the shorter of the supplied sleeves and install the other bracket on the inside front of the factory mount. Install the smaller bolt at the factory sway bar location, placing the longer sleeve between the sway bar mount and the 04 bracket. Attach the shock at the new mounting location. Tighten all hardware and repeat on opposite side using the (2) 03 brackets.







9.) A good “Anti-Seize” compound should be applied to the lug studs and the tire/wheel combination of choice installed. Remove all jacks, jack stands and other devices used to lift and hold the bike. Check all brackets and bolts to be sure everything is tight.

## **Limited Lifetime Warranty / Warnings**

Your Xtreme Products Inc product is covered by the Limited Warranty explained below that gives you specific legal rights. This limited warranty is the only warranty Xtreme makes in connection with your product purchase. Xtreme Products Inc neither assumes nor authorizes any retailer or other person or entity to assume for it any other obligation or liability in connection with this product or limited warranty.

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**What is not covered?** Your Xtreme Products Limited Warranty does not cover products, parts or ATVs/UTVs that Xtreme Products determines to have been damaged by or subjected to:

- Alteration, modification or failure to maintain.
- Normal wear and tear (bushings, tie-rod ends, axles, bearings, etc.). Scratches or defects in product finishes (powder coating, plating, etc.),
- Damage to or resulting from racing, competitions, contests, jumping or activity causing the suspension to limit-out.
- Accidents, impact by rocks, trees, obstacles or other aspects of the environment.
- Theft, vandalism or other intentional damage.

**Remedy Limited to Repair / Replacement** The exclusive remedy provided hereunder shall, upon Xtreme's inspection and at Xtreme's option, be either repair or replacement of product or parts covered under this Limited Warranty. Customers requesting warranty consideration should contact Xtreme Products Inc. by phone (1-888-283-0977) to obtain a Returned Goods Authorization number. All removal, shipping and installation costs are customer's responsibility.

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- This Limited Warranty gives you specific rights. You may also have other rights that vary from state-to-state. For example, while all implied warranties are disclaimed herein, any implied warranty required by law is limited to the terms of our Limited Lifetime Warranty as described above. Some states do not allow limitations of how long an implied warranty lasts and / or do not allow the exclusion or limitation of incidental or consequential damages, so the limitations and exclusions herein may not apply to you.

### **Important Product Use and Safety Information / Warnings**

As a general rule, the taller a unit is, the easier it will roll over. Offset, as much as possible, what is lost in rollover resistance by increasing tire track width: In other words, go "wide" as you go "tall". Always use as wide a tire and wheel combination as feasible to enhance vehicle stability. We strongly recommend, because of rollover possibility, you should avoid situations where a side rollover may occur.

Generally, braking performance and capabilities are decreased when significantly larger / heavier tires and wheels are used (take this into consideration while driving).

Also, using tires that are taller or shorter than factory height will cause an erroneous speedometer reading.

Do not add, alter or fabricate any factory or aftermarket parts to increase vehicle height over the intended height of the Xtreme Products product purchased. Mixing or adding different component brands are not recommended.

